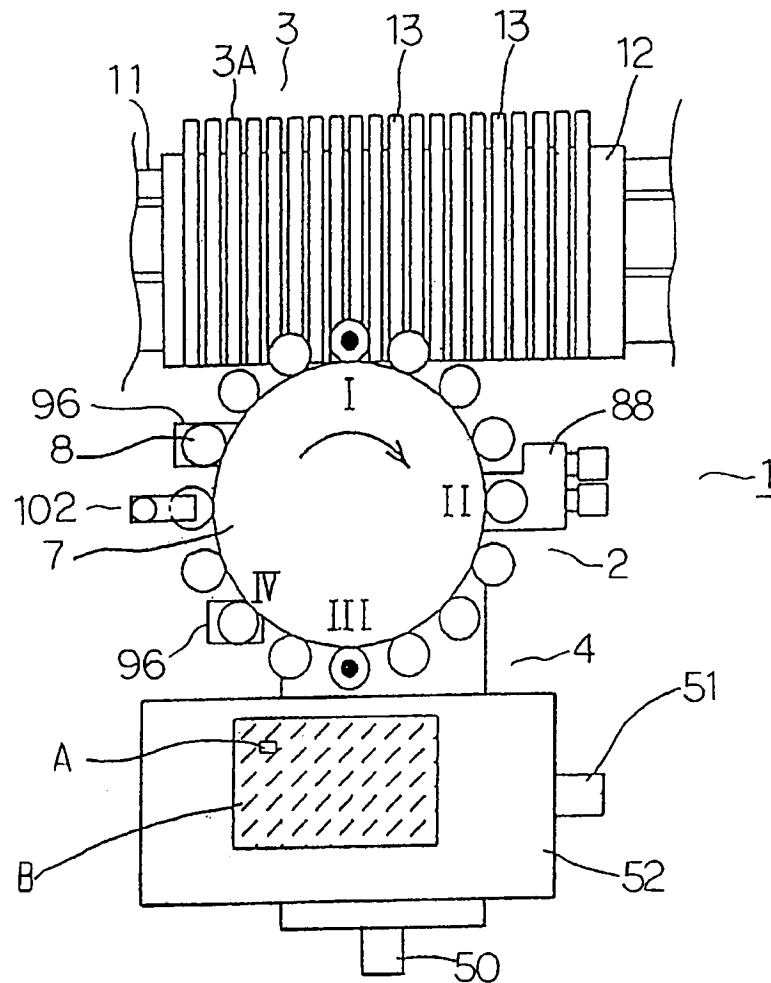
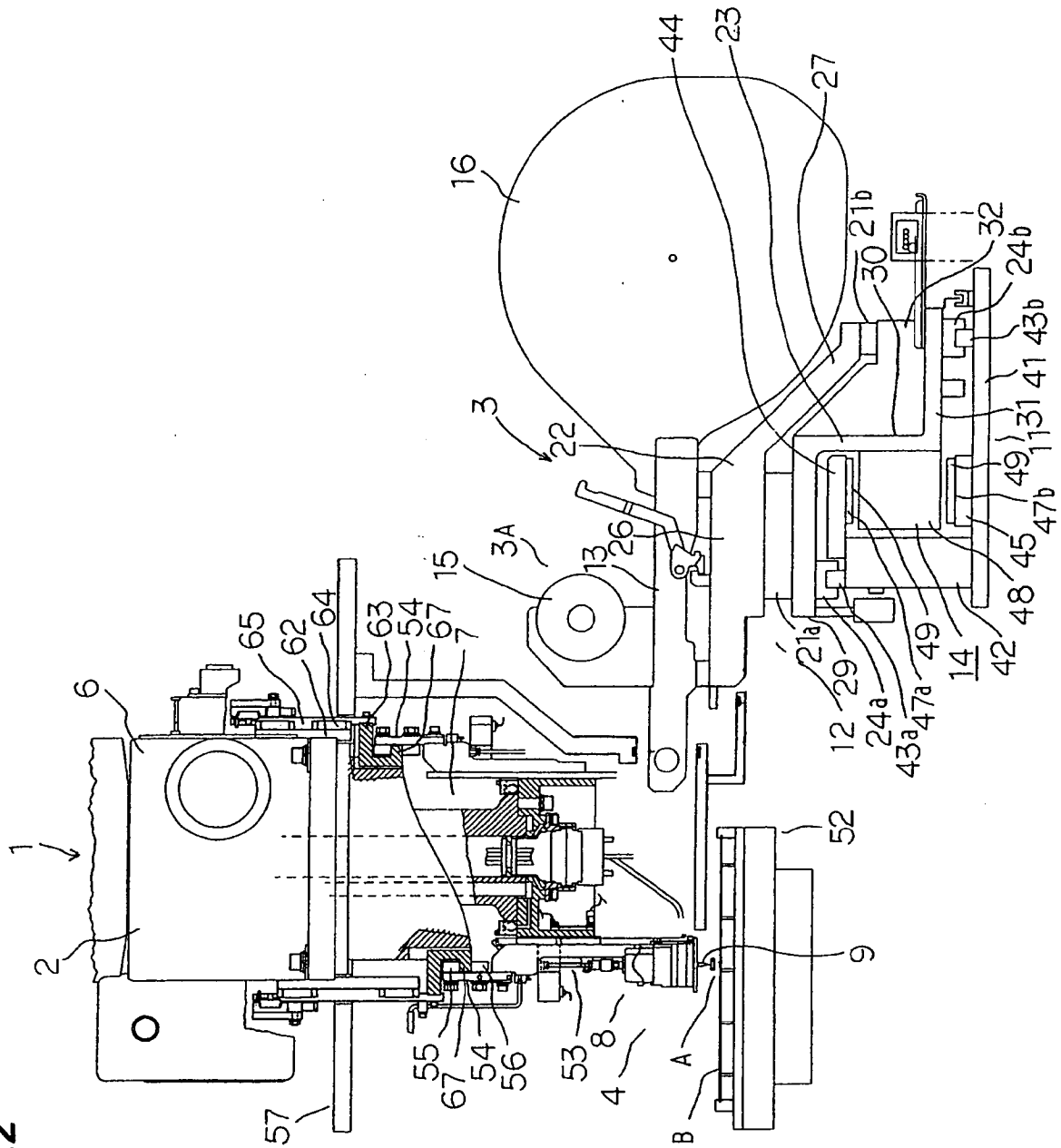


**FIG. 1**

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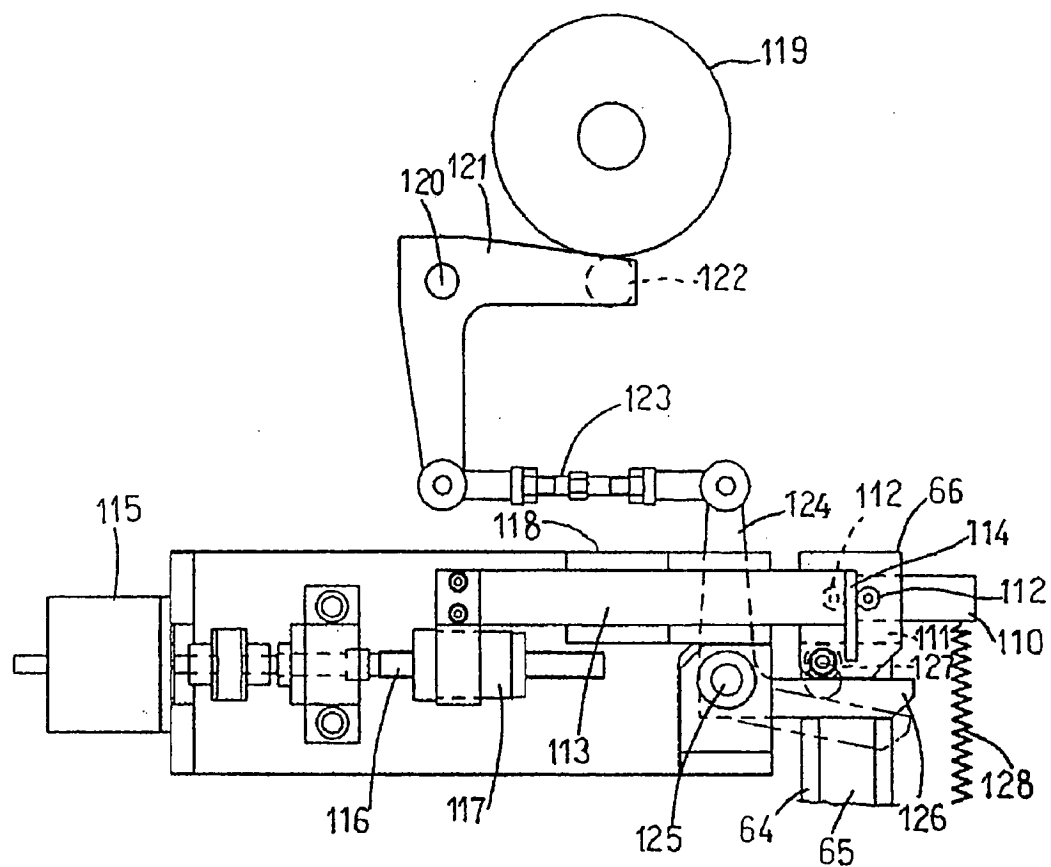
FIG. 2



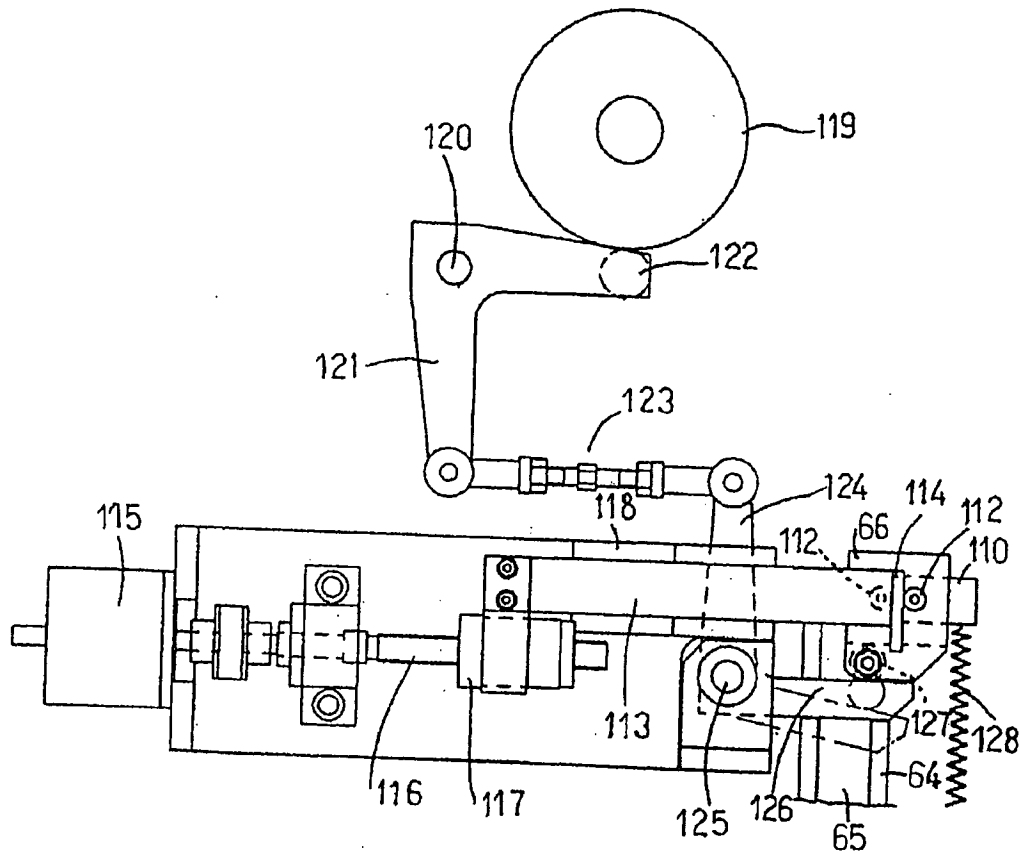
BEST AVAILABLE COPY



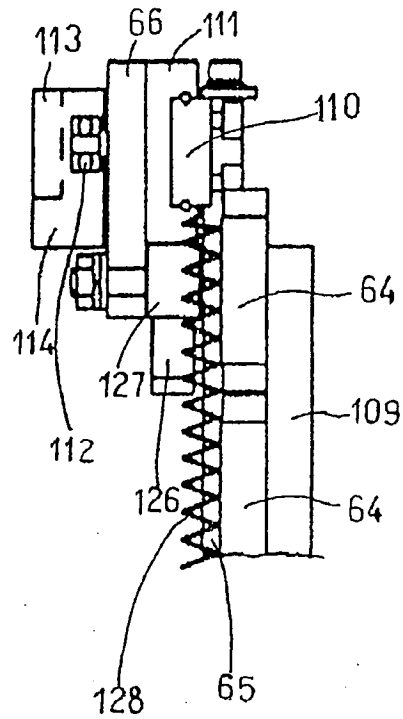
FIG. 4



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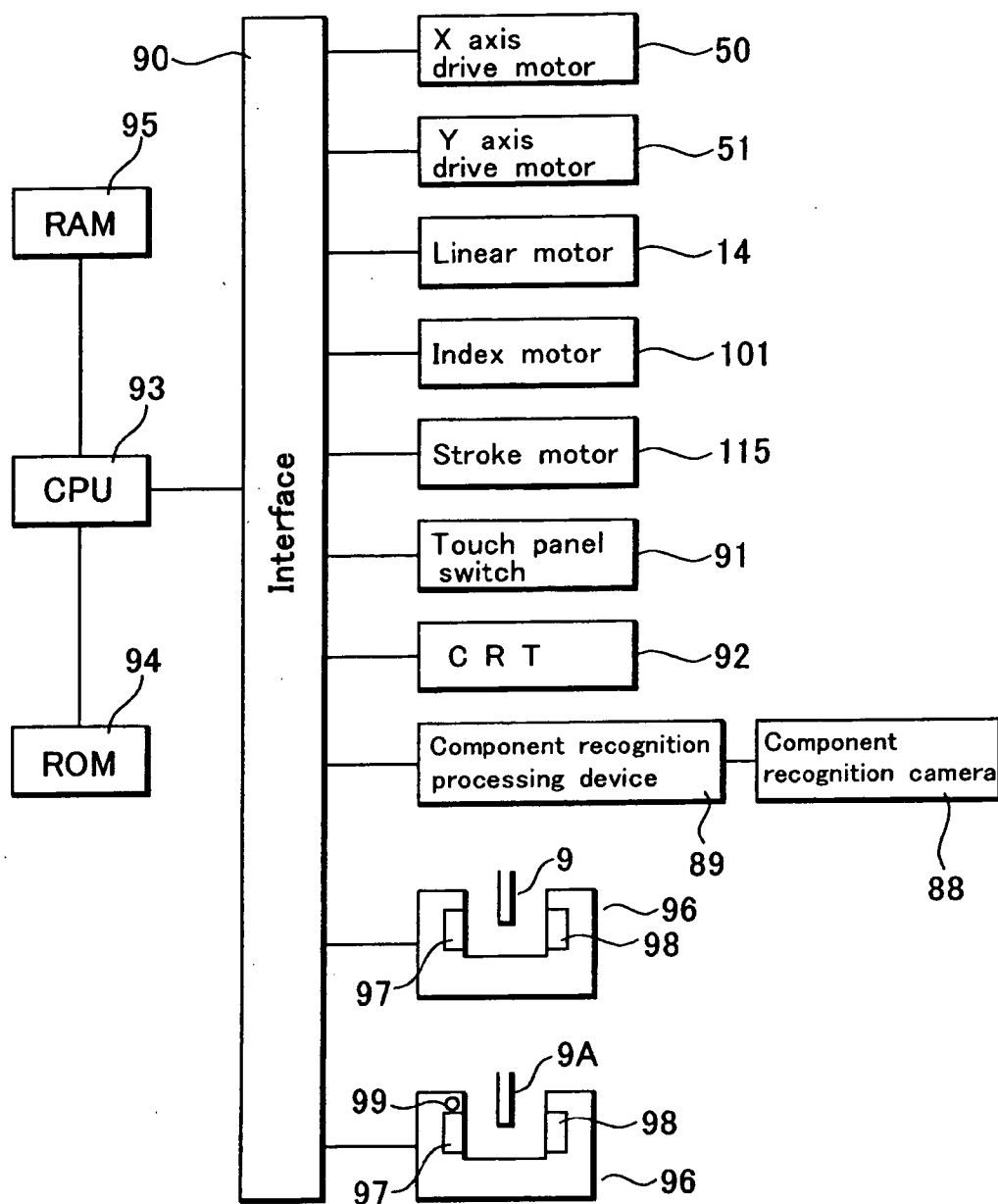
**FIG. 5**

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**FIG. 6**

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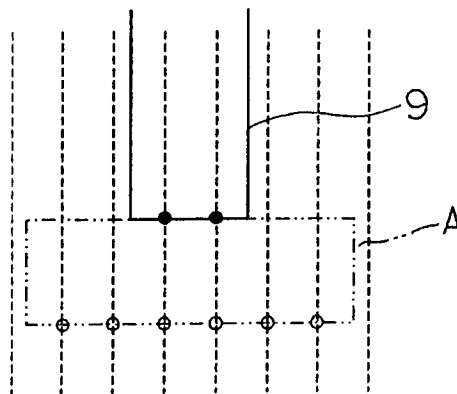
FIG. 7



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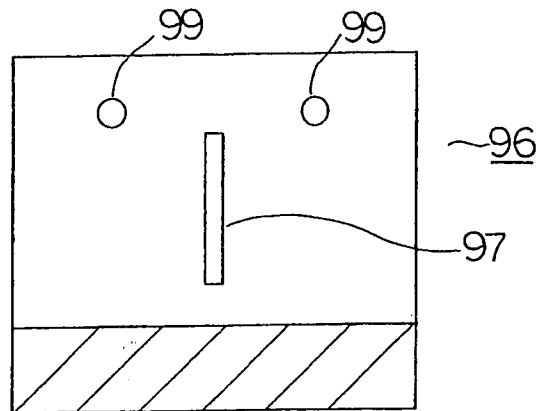
**FIG.8**

component thickness	: 0.6 mm
component X size	: 1.6 mm
component Y size	: 0.7 5 mm
Nozzle level	: 5.0 mm
Permissible value of component thickness	: 0.1 mm
Permissible value of component X size	: 0.1 mm
Permissible value of component Y size	: 0.1 mm
Permissible value of level	: 0.1 mm

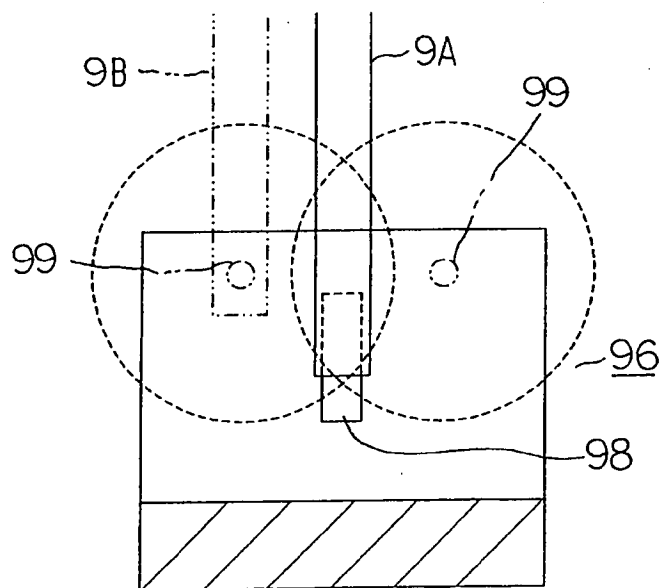
**FIG.9****BEST AVAILABLE COPY**



**FIG.10**



**FIG.11**



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